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**B. E / B. TECH.DEGREE EXAMINATIONS, MAY 2024**

Fifth Semester

**CH18503- CHEMICAL ENGINEERING THERMODYNAMICS-II***(Chemical Engineering)**(Regulation 2018 / 2018A)*

TIME:3 HOURS

MAX.MARKS: 100

- CO1** Identify the property of solutions upon mixing and also about the excess property.
- CO2** Explore and generate the phase diagram data and also about the effect of temperature and pressure on azeotropic conditions.
- CO3** Impart knowledge on various models used to evaluate the equilibrium data and also to test the thermodynamic consistency.
- CO4** Identify and calculate the equilibrium constant for various systems and analysis of simultaneous reactions.
- CO5** Apply principles of refrigeration and its application.

**PART- A(10x2=20Marks)**

(Answer all Questions)

	CO	RBT LEVEL
1 State Duhem's theorem.	1	2
2 Interpret the various excess properties.	1	2
3 n-Heptane and toluene form ideal solution. At 373 K, their vapour pressures are 106 and 74 KPa respectively. Determine the composition of the liquid and vapour in equilibrium at 373 K and 101.3KPa	2	2
4 List any four method of consistency tests for VLE data.	2	2
5 Differentiate between positive and negative deviations on non-ideality.	3	2
6 Sketch the Pxy diagram and locate the bubble point and dew point.	3	2
7 Indicate the Van't Hoff equation with its applications.	4	2
8 Estimate the equilibrium constant at 298 K of the reaction $N_2O_4(g) \rightarrow 2NO_2(g)$ given that the standard free energies of formation at 298K are 97,540 J/mol for $N_2O_4$ and 51,310 J/mol for $NO_2$ .	4	2
9 List some important refrigerants.	5	2
10 Define the term ton of refrigeration.	5	2

**PART- B (5x 14=70Marks)**  
(Restrict to a maximum of TWO subdivisions)

- |   | Marks       | CO       | RBT<br>LEVEL |     |       |   |       |       |       |       |       |       |             |          |          |
|---|-------------|----------|--------------|-----|-------|---|-------|-------|-------|-------|-------|-------|-------------|----------|----------|
| <p><b>11(a)</b> The partial pressure of Acetone(A) and Chloroform(B) were measured as 298K and are as follows:</p> <table border="0" style="margin-left: 40px;"> <tr> <td><math>X_A</math></td> <td>0</td> <td>0.2</td> <td>0.4</td> </tr> <tr> <td><math>P_A</math></td> <td>0</td> <td>0.049</td> <td>0.134</td> </tr> <tr> <td><math>P_B</math></td> <td>0.386</td> <td>0.288</td> <td>0.187</td> </tr> </table> <p>Calculate the activity coefficient of chloroform in acetone at 298K based on std. state as per Lewis-Randall rule.</p> <p>Data: <math>K_B = 0.217</math> bar vapour pressure of pure chloroform <math>P_B^S = 0.386</math> bar</p> | $X_A$       | 0        | 0.2          | 0.4 | $P_A$ | 0 | 0.049 | 0.134 | $P_B$ | 0.386 | 0.288 | 0.187 | <b>(14)</b> | <b>1</b> | <b>3</b> |
| $X_A$   | 0           | 0.2      | 0.4          |     |       |   |       |       |       |       |       |       |             |          |          |
| $P_A$   | 0           | 0.049    | 0.134        |     |       |   |       |       |       |       |       |       |             |          |          |
| $P_B$   | 0.386       | 0.288    | 0.187        |     |       |   |       |       |       |       |       |       |             |          |          |
| <p><b>11(b)</b> A vessel, divided into two parts by a partition, contains 4 mol of nitrogen gas at 348.15 K(75°C) and 30 bar on one side and 2.5 mol of argon gas at 403.15 K (130°C) and 20 bar on the other. If the partition is removed and the gases mix adiabatically and completely, Estimate the change in entropy? Assume nitrogen to be an ideal gas with <math>C_v = (5/2)R</math> and argon to be an ideal gas with <math>C_v = (3/2)R</math></p>  | <b>(14)</b> | <b>1</b> | <b>3</b>     |     |       |   |       |       |       |       |       |       |             |          |          |
| <p><b>12(a)</b> The activity coefficients of benzene (A) and cyclohexane (B) mixtures at 40°C are given by <math>RT \ln \gamma_A = bX_B^2</math> and <math>RT \ln \gamma_B = bX_A^2</math> At 40°C, A and B form an azeotrope containing 49.4 mol percent A at a total pressure of 202.6 mm Hg. If the vapour pressures of pure A and pure B are 182.6 and 183.5 mm Hg respectively, calculate the total pressures of the vapour at temperature 40°C in equilibrium with a liquid mixture containing 12.6 mol% A.</p> <p align="center"><b>(OR)</b></p>   | <b>(14)</b> | <b>2</b> | <b>3</b>     |     |       |   |       |       |       |       |       |       |             |          |          |
| <p><b>12(b)</b> The vapour pressures of acetone (1) and acetonitrile (2) can be evaluated by the Antoine equations</p> $\ln P_{1s} = 14.5463 - (2940.46/T - 35.93)$ $\ln P_{2s} = 14.2724 - (2945.47/T - 49.15)$ <p>Where T is in KPa. Assuming that the solutions formed by these are ideal, calculate</p> <p>(a) <math>X_1</math> &amp; <math>Y_1</math> at 327 K and 65 KPa</p> <p>(b) <math>P</math> &amp; <math>Y_1</math> at 327 K and <math>X_1 = 0.4</math></p> <p>(c) <math>P</math> and <math>X_1</math> at 327 K and <math>Y_1 = 0.4</math></p>  | <b>(14)</b> | <b>2</b> | <b>3</b>     |     |       |   |       |       |       |       |       |       |             |          |          |
| <p><b>13(a)</b> Ethanol (1) and benzene (2) system forms an azeotrope with 44.8mol% ethanol with a boiling point of 68.24°C at 760 mm Hg (760 torr). The saturation pressures of ethanol (1) and benzene (2) at 506mm Hg (506 torr)</p>   | <b>(14)</b> | <b>3</b> | <b>3</b>     |     |       |   |       |       |       |       |       |       |             |          |          |

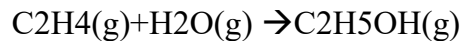
and 517 mm Hg (517 torr) respectively. Estimate the van laar constant for the system and evaluate the activity coefficients for a solution containing 10 mol % ethanol

**(OR)**

- 13(b)** Mixture of n-Heptane(A) and n-Octane (B) in ideal. The total pressure is 1 atm. **(14)** **3** **3**  
 Using the vapour pressure data given construct (i) Boiling point diagram (ii) Equilibrium diagram and (iii) Deduce equation for the equilibrium diagram using average  $\alpha$  values.

T(Kelvin)	371.4	378	383	388	393	398.6
P <sub>A</sub> ,(KPa)	101.3	125.3	140	160	179.9	205.3
P <sub>B</sub> ,(KPa)	44.4	55.6	64.5	74.8	86.6	101.3

- 14(a)** Ethanol is manufactured by the vapor phase hydration of ethylene according to the reaction: **(14)** **4** **3**



The reactor operates at 400K and 2 bar and the feed is a gas mixture of ethylene and steam in the mol ratio 1:3. The equilibrium constant is 0.25. Estimate the composition (mol%) of the equilibrium mixture. Assume ideal gas behavior.

**(OR)**

- 14(b)** (i) Derive the relationship between equilibrium constant and standard free energy change? **(7+7)** **4** **3**

- (ii) n-Butane is isomerised to i-butane by the action of catalyst at moderate temperatures. It is found that the equilibrium is attained at the following compositions.

Temperature,K	Mol %, n-butane
317	31.00
391	43.00

Assuming the activities are equal to the mole fractions, calculate the standard free energy of the reaction at 317 K and 391 K and average value of heat of reaction over this temperature range.

- 15(a)** A vapour compression cycle using ammonia as refrigerant is employed in an ice manufacturing unit plant. Cooling water at 288 K enters the condenser at a rate of 0.25 Kg/s and leaves at 300 K. Ammonia at 294 K condenses at a rate of 0.5 Kg/minute. Enthalpy of liquid ammonia at 294 K is 281.5 KJ/kg. The compressor efficiency is 90%. Saturated ammonia vapour at 258 K and enthalpy of 1426 KJ/kg enters the compressor. What is the power requirement of the compressor and refrigeration capacity in tons? **(14) 5 3**

**(OR)**

- 15(b)** Explain the Liquefaction process in detail with its types and sketch its mechanism. **(14) 5 3**

**PART- C (1x 10=10Marks)**

(Q.No.16 is compulsory)

- 16.** For the system ethyl ethanoate (i) /n-heptane (ii) at 343.15K  
 $P_1^s = 79.8 \text{ KPa}$ ,  $P_2^s = 40.5 \text{ KPa}$ ,  $G^E/RT = 0.95 X_1 X_2$ . Assuming the modified Raoult's law,  $y_i P = x_i \gamma_i P_i^{sat}$  is applicable, determine the bubble point,  $y_1$  calculation for  $x_1 = 0.05$ .

Mark s	CO	RBT LEVEL
<b>(10)</b>	<b>3</b>	<b>5</b>

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